



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

011981

DSI 9812-011
Job Sheet 200579



Part No: DSI 9812-011

Job Qty: 5 pcs

Part Name: Blade Shim Addition



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/12/19

Job Tracking No:

Due Date: 10/10/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DSI 9812-011 REV.B IPP REV:A NEW ISSUE JFS VERIFIED BY:DD IPP REV:B AS PER DWI REV.B DD
VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	5 pcs	10/10/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	DAS	
							Packaging 1 - 4	74	
							Packaging 1 - 5	9-89	SEP 18 2019
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaero.com

Container No: S214831



Part: DSI 9812-011

Job No: 200579

Serial No/Batch: S214831

Revision: B

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 10, FAA STC SR000281

110 QC 4	5 pcs	10/10/19	0.00 0.00	Packaging 1 - 27	
				Packaging 1 - 28	
				Packaging 1 - 29	
				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
130 Packaging 3-1 - Stock - B4B 5 pcs	5 pcs	10/10/19	0.00 0.00	QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
135 DC - 1 - B4B	5 pcs	10/10/19	0.00 0.00	Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
140 QC 21 - FG	5 pcs	10/10/19	0.00 0.00	Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
135 DC - 1 - B4B	5 pcs	10/10/19	0.00 0.00	Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
135 DC - 1 - B4B	5 pcs	10/10/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	5 pcs	10/10/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	

May B.

9/19
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SEP 19 2019

DAS
21
9-29

Part Op 100 - Pick Kit

Descriptions: 110 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP DSI 9812-011 Location:

135 - Photocopy blue file and create labels as per PPP DSI 9812-011 chg 002

140 - QC21- Final Inspection - Work Order Release

FG122

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN8C23A	Bolt	20 Ea (4 ea)	100-Packaging 1 - Pick Kit	5214612
D5702-1	Shim	10 pcs (2 ea)	100-Packaging 1 - Pick Kit	51971682
MS21083C8	Nut	20 Ea (4 ea)	100-Packaging 1 - Pick Kit	5207952x2. 5167203x17
NAS1149D0863J	Washer	20 Ea (4 ea)	100-Packaging 1 - Pick Kit	5146718

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN8C23A	20	0	0
	D5702-1	10	41	0
	MS21083C8	20	46	0
	NAS1149D0863J	20	349	0

Part Specifications

Specifications could not be found.

Plex 9/12/19 1:24 PM Dart.Renwick.Jennifer

3.0 PARTS LIST

QTY -011	PART NUMBER	DESCRIPTION
X	DSI 9812-011	SHIM KIT
2	D5702-1	SHIM
4	AN8C23A	BOLT
4	MS21083C8	NUT
4	NAS1149D0863J	WASHER

B

4.0 WEIGHT AND BALANCE:

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
DSI 9812-011 SHIM KIT	0.46 lb 0.21 kg	+/- 0.0 in +/- 0.0 m	+/- 0 in-lb +/- 0.0 m-kg	169.9 in 4.32 m	78 in-lb 0.9 m-kg

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PM		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9812	SHEET 2 OF 3
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	BLADE SHIM ADDITION	NTS
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